

Work Order ID 142546 - 2

Thursday, March 10, 2016 9:20:24 AM

142546

Ship March 30th

Page 1

Item ID: D205-564-011 Accept *N9000040100* Setup Start *NS1*
 Revision ID: SL-1 Stop *NS2*
 Item Name: Bell Medium Bearpaws
 Start Date: 3/18/2016 Start Qty: 7.00 3 *7* Cust Item ID:
 Required Date: 3/31/2016 Req'd Qty: 7.00 *7* Customer:
 Reference:

Approvals: Process Plan: MF Date: 16-3-10 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D205-564	H								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type labels per PPP D205-564-011 CHG009								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

APR 13 2016

MAR 29 2016

APR 19 2016

DAS
28
9-89

DAS
8
9-89

DAS
27
9-89

DAS
27
9-89

MLJ 16-03-29

④

X4

6

X4

Work Order ID 142546

Thursday, March 10, 2016 9:20:25 AM

142546

Page 2

Item ID: D205-564-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bell Medium Bearpaws
 Start Date: 3/18/2016 Start Qty: 7.00 ***7*** Cust Item ID:
 Required Date: 3/31/2016 Req'd Qty: 7.00 ***7*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging	Memo	0.00			27				
Packaging	Identify and pack for shipping as per PPP D205-564-011 LOCATION: <u>EG015</u>	0.00			27				
140 *140* QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.01							

APR 13 2016

APR 14 2016

APR 14 2016

Picklist Print

Thursday, March 10, 2016 9:20:23 AM

Page 1

Work Order ID: 142546

142546

Parent Item: D205-564-011

D205-564-011

Parent Item Name: Bell Medium Bearpaws

Start Date: 3/18/2016

Required Date: 3/31/2016

Start Qty: 7.00

Required Qty: 7.00

Comments:

IPP F00.01.20 Changed pick list, MPP 2019, CHG006EC
 IPP Rev:G 06-08-28 As per Rev E JLM
 IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC
 IPP Rev:I 08-10-01 New Manufacturing Method JLM Verf By:EC IPP
 REV:J 15.06.05 as per ecn15-574/chg009 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2274		Manufactured	No			110	Each	309.0000	20	140			
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D2274

Radius Block

Location

Loc Qty

Loc Code

FG

12

86855

12

ST006

154

140177 78x

154

ST012a

143

141052 2x

143

D2521

Manufactured No

110

Each

0.0000

2

14

D2521

Individual Bearpaw

D2529

Manufactured No

110

Each

568.0000

20

140

D2529

Washer

Location

Loc Qty

Loc Code

ST009

68

140554

68

ST012a

500

141458

500

DAS 28 9-89

DAS 28 9-89

DAS 28 9-89

MAR 29 2016

DAS 28 9-89

DAS 27 9-89

DAS 27 9-89

100
100
100

100

100

100
100
100

100
100
100

Picklist Print

Page 2

Thursday, March 10, 2016 9:20:23 AM

Work Order ID: 142546

142546

Parent Item: D205-564-011

D205-564-011

Parent Item Name: Bell Medium Bearpaws

Start Date: 3/18/2016

Required Date: 3/31/2016

Start Qty: 7.00

Required Qty: 7.00

D3544-041

Manufactured No

110

Each

14.0000

D3544-041

Clamp

Location

Loc Qty

Loc Code

ST542

14

125131 X2

14

110

Each

0.0000

D4060-1

Manufactured No

D4060-1

Ski Clamp, Top

D4061-1

Manufactured No

110

Each

10.0000

D4061-1

Ski Cushion

Location

Loc Qty

Loc Code

ST544

10

139653

10

110

Each

509.0000

AN4-13A

Purchased No

AN4-13A

Bolt

Location

Loc Qty

Loc Code

FG

20

122808

20

GA

120

m134167

120

over003

350

m134039

50

m134260

300

ST344

19

m133998

19

**

**

**

**

MAR 30 2016

MAR 29 2016

Work Order ID: 142546

142546

Parent Item: D205-564-011

D205-564-011

Parent Item Name: Bell Medium Bearpaws

Start Date: 3/18/2016

Required Date: 3/31/2016

Start Qty: 7.00

Required Qty: 7.00

AN4-15A

Purchased

No

110

Each

335.0000

20

140

AN4-15A

Bolt

**

DAS
28
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

40

120449

40

over003

200

m134370

200

ST343

95

m134055

95

NAS1149D0463J

Purchased

No

110

Each

3,623.000

20

140

NAS1149D0463.J

WASHER

**

DAS
28
9-89
MAR 29 2016

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

237

M129390

41

M132035

196

ST263

2398

M134039

2398

ST269

988

M132317

100

M132677

888

100
53
100

100
53
100

100
53
100

100
53
100

100
53
100

Work Order ID: 142546

Parent Item: D205-564-011

Parent Item Name: Bell Medium Bearpaws

142546

D205-564-011

Start Date: 3/18/2016

Required Date: 3/31/2016

Start Qty: 7.00

Required Qty: 7.00

MS21042L4

Purchased

No

110

Each

1,791.000

20

140

MS21042L4

Locknut

**

LocationLoc QtyLoc Code

FP001

37

m133363

37

GA

447

m133769

447

ST303

1210

m134055

1210

ST305

97

m130922

97

DAS
27
9-89DAS
28
9-89
MAR 29 2016



142546**Work Order ID 142546**

Thursday, March 10, 2016 9:20:24 AM

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Item ID: D205-564-011

Revision ID:

Item Name: Bell Medium Bearpaws

Start Date: 3/18/2016 Start Qty: 7.00

Required Date: 3/31/2016 Req'd Qty: 7.00

Reference:

Cust Item ID:

Customer:

Run Start ***NR1***Stop ***NR2***

Approvals:

Process Plan: MFDate: 16-3-10

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D205-564

H

100

Document Control

DOCUMENT CONTROL

0.00

~~0.00~~
0
0.00***100***

DC

Doc.Control -USB or Paperwork

Memo

Photocopy blue file and type labels per PPP D205-564-011 CHG009

0.00

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

MAR 29 2016

~~0.00~~
0
0.00

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D205-564-011	BEARPAW INSTALLATION
	X		D205-564-013	BEARPAW SKI INSTALLATION
		X	D205-564-015	SKI UPGRADE KIT
20	52	32	D2274	RADIUS BLOCK
2	2		D2521	BEARPAW
20	12	12	D2529	WASHER
4			D3544-041	CLAMP
	2	2	D3795-1	FWD SKI SECTION
	2	2	D3795-3	MID SKI SECTION
	2	2	D3796-041	WEARPLATE
	2	2	D3796-043	WEARPLATE
8	26	18	D4060-1	CLAMP (REPLACES D2947)
8	26	18	D4061-1	CUSHION (REPLACES D2182B055)
	8	8	AN4-12A	BOLT
8			AN4-13A	BOLT
20			AN4-15A	BOLT
	52	52	AN4-20A	BOLT
20	52	32	AN960JD416	WASHERS (OR NAS1149D0463J)
	8	8	AN970-4	WASHER
20	60	40	MS21042L4	NUT (OR MS21042-4)

Qty	Part Number	Description
X	DSI 9328-011	RUN-ON LANDING WEARPLATE KIT
2	D3511-041	WEARPLATE
16	AN4-20A	BOLT
4	AN4-12A	BOLT
4	AN970-4	WASHER
16	MS21042L4	NUT (OR MS21042-4)

